



Spray with **Passion**  
Demand **Quality**  
Deliver with **Pride**

# P-SERIES DTS Primer



4:1 for a **HIGH BUILD PRIMER**  
4:1:1 for a **MEDIUM BUILD**  
4:1:2 for a **PRIMER SEALER**



**Nationally VOC Compliant**



## P-SERIES DTS PRIMER - (DIRECT TO SURFACE)

is a high performance primer specifically designed to be used over multiple surface types as a high build primer or primer sealer. Its advanced resin technology offers superior adhesion to bare metal, (steel, aluminum), fiberglass, gelcoat, body fillers and many properly prepared rigid plastics and sanded OEM Finishes.

*Proper surface preparation is essential to achieve a high quality finish. Read the SDS sheet and wear proper protection, which will include gloves, eye protection, and/or other protective devices.*

*Read side two of sheet for product details.*

**P-101  
GRAY**

### FOR USE WITH:

- PA-100 DTS Primer Activator
- R-S700 Slow Reducer (NR)
- R-S701 Slow Reducer (2.1 VOC)
- R-M720 Medium Reducer (NR)
- R-M721 Medium Reducer (2.1 VOC)
- R-F730 Fast Reducer (NR)
- R-F731 Fast Reducer (2.1 VOC)

### DTS PRIMERS AND ACTIVATORS

PRODUCT	SIZE*	CODE
P-101 Gray	1 gal.	P-10101
P-101 Gray	1 qt.	P-10104
PA-100 Activator	1 qt.	PA-10004
PA-100 Activator	8 oz.	PA-10016



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# Product Data Sheet

## P-SERIES DTS Primer

### MIXING RATIOS

- 4:1 for a HIGH BUILD PRIMER  
Mix 4 parts P-101 DTS Primer to  
1 part PA-100 DTS Primer Activator
- 4:1:1 for a MEDIUM BUILD PRIMER  
Mix 4 parts P-101 DTS Primer to  
1 part PA-100 DTS Primer Activator and  
1 part R-Series Reducer
- 4:1:2 for a PRIMER SEALER  
Mix 4 parts P-101 DTS Primer to  
1 part PA-100 DTS Primer Activator and  
2 parts R-Series Reducer

NOTE: Substrate temperature for application minimum 50°F and maximum 100°F

### SURFACE PREPARATION

- AS A HIGH OR MEDIUM BUILD PRIMER  
Clean with R-S200 Surface Cleaner  
Sand surface with P180 grit or finer  
Re-clean with R-S200 Surface Cleaner  
Surface should be clean and dry
- AS A PRIMER SEALER  
Sand surface with P400-P600  
Re-clean with R-S200 Surface Cleaner  
Use a tack cloth to remove any surface  
contaminants on the surface.  
Surface should be clean and dry

### APPLICATION

- AS A HIGH OR MEDIUM BUILD PRIMER  
Apply 2-3 medium coats.  
Each coat should flash dry dull before  
applying next coat.
- AS A PRIMER SEALER  
Apply 1 full wet coat

### GUN SETUP

- AS A HIGH OR MEDIUM BUILD PRIMER  
Fluid Tip: HVLP / LVLP 1.6 -1.8mm
- AS A PRIMER SEALER  
Fluid Tip: HVLP / LVLP 1.3 -1.4mm

Air Pressure: Refer to manufacturer's  
recommendations for regulatory compliance.

### DRY TIMES (at 70° F / 21° C)

- AS A HIGH OR MEDIUM BUILD PRIMER  
5-10 minutes after 1st & 2nd flash or dull  
60-90 minutes if sanding
- AS A PRIMER SEALER  
10-15 minutes after 1st & 2nd flash or dull  
60-90 minutes if sanding

### CLEAN UP INSTRUCTIONS

Clean all equipment immediately after use. At the same time, flush out all fluid lines and carefully clean pressure pots. Use clean solvent only. It is also good practice to periodically clean the spray tip or the fluid tip/air cap combination during the course of the working day or shift.

Coating category: Clear coating. Actual VOC does not exceed 1.23 Lb/gal (148 g/L). Regulatory VOC does not exceed 1.88 Lb/gal (255 g/L). RFU Regulatory VOC does not exceed 2.00 Lb/gal (240 g/L). INFORMATION: If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use. Rule 102: Photochemically reactive.

### SAFETY INFORMATION

WARNING: This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

DANGER: Highly flammable liquid and vapor. May cause an allergic skin reaction. May cause genetic defects. May cause cancer. Repeated exposure may cause skin dryness or cracking. Very toxic to aquatic life (GHS category 1: aquatic toxicity - acute).

PREVENTION: Obtain special instructions before use. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/eye protection/face protection. If on skin: Wash with plenty of water. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

RESPONSE: If exposed or concerned: Get medical advice/attention. Specific treatment (see on this label). If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. In case of fire: Use sand, carbon dioxide or powder extinguisher to extinguish.

STORAGE: Store in a well-ventilated place. Keep cool. Store locked up. Dispose of contents/container to industrial combustion plant.

US STATE Right-to-know (PA / NJ / MA) Contains: 4-chloro- $\alpha,\alpha,\alpha$ -trifluorotoluene (CAS# 98-56-6), Solvent naphtha (petroleum), light arom. (CAS# 64742-95-6), Carbon black (CAS# 1333-86-4)

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